

Assembly

- 7 8** 1. If any of the swivel bracket components were removed, refer to the two reference pictures for correct reassembly.
- 4** 2. If removed, install the steering bracket to the pivot tube with the three screws **(H)**. Tighten the screws to a torque of 96-120 in. lbs. (11-14 N·m).
- 3 9** 3. Assemble the friction block and liner. Lubricate and place the liner and friction block in the swivel bracket.
- 1** 4. Install the upper thrust washer **(B)** on the swivel bracket.
- 2** 5. Apply *OMC Triple-Guard* grease to the lower bushing. Install the lower bushing **(E)**, O-ring **(D)**, and lower thrust washer **(C)**.
6. Apply *OMC Triple-Guard* grease to the pivot tube. Install the pivot tube and steering bracket into the swivel bracket.
7. Thread the swivel bracket adjustment screw with spring into the swivel bracket to retain the steering bracket.

