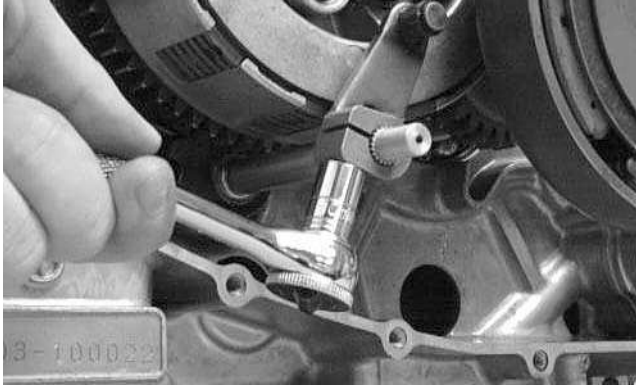


- Remove the cap screw securing the clutch release arm and remove the arm; then in a crisscross pattern, remove the four cap screws securing the clutch release roller assembly.

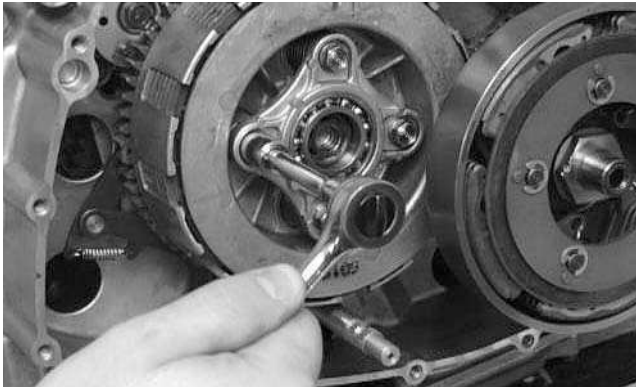
■ **NOTE:** Scribe a reference mark with a marker on the arm and shaft to aid in assembly.

Fig. 3-366



CC073D

Fig. 3-367



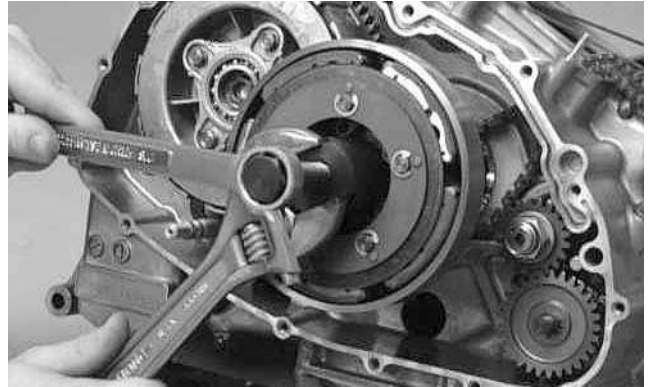
CC074D

- Remove the release roller assembly. Account for four springs.
- Remove the starter clutch-shoe nut (left-hand threads) and washer from the driveshaft; then using a primary clutch shoe remover, remove the clutch shoe.

**⚠ CAUTION**

Care must be taken when removing the nut; it has "left-hand" threads.

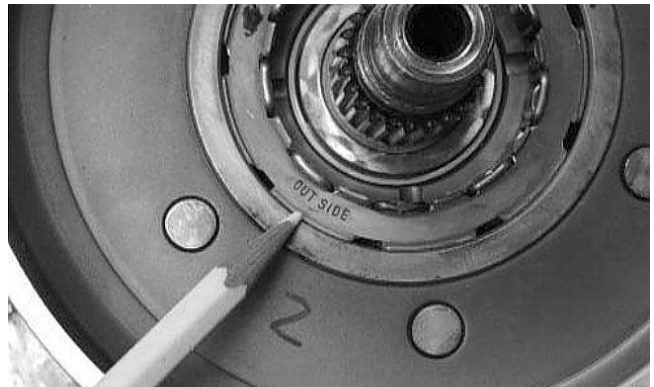
Fig. 3-368



CC072D

- Remove the primary drive one-way clutch from the starter clutch housing. Note the word **OUTSIDE** stamped on the clutch for assembly purposes.

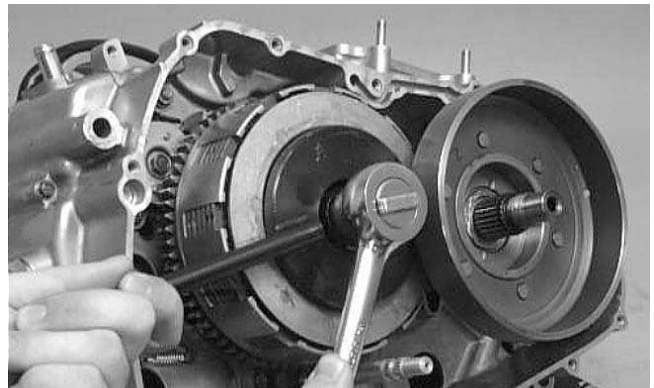
Fig. 3-369



CC075D

- Using the Clutch Sleeve Hub Holder (p/n 0444-007) to hold the clutch sleeve hub, remove the nut and washer.

Fig. 3-370



CC076D

- Scribe a line across the primary driven clutch assembly to aid in assembly.