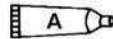
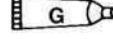


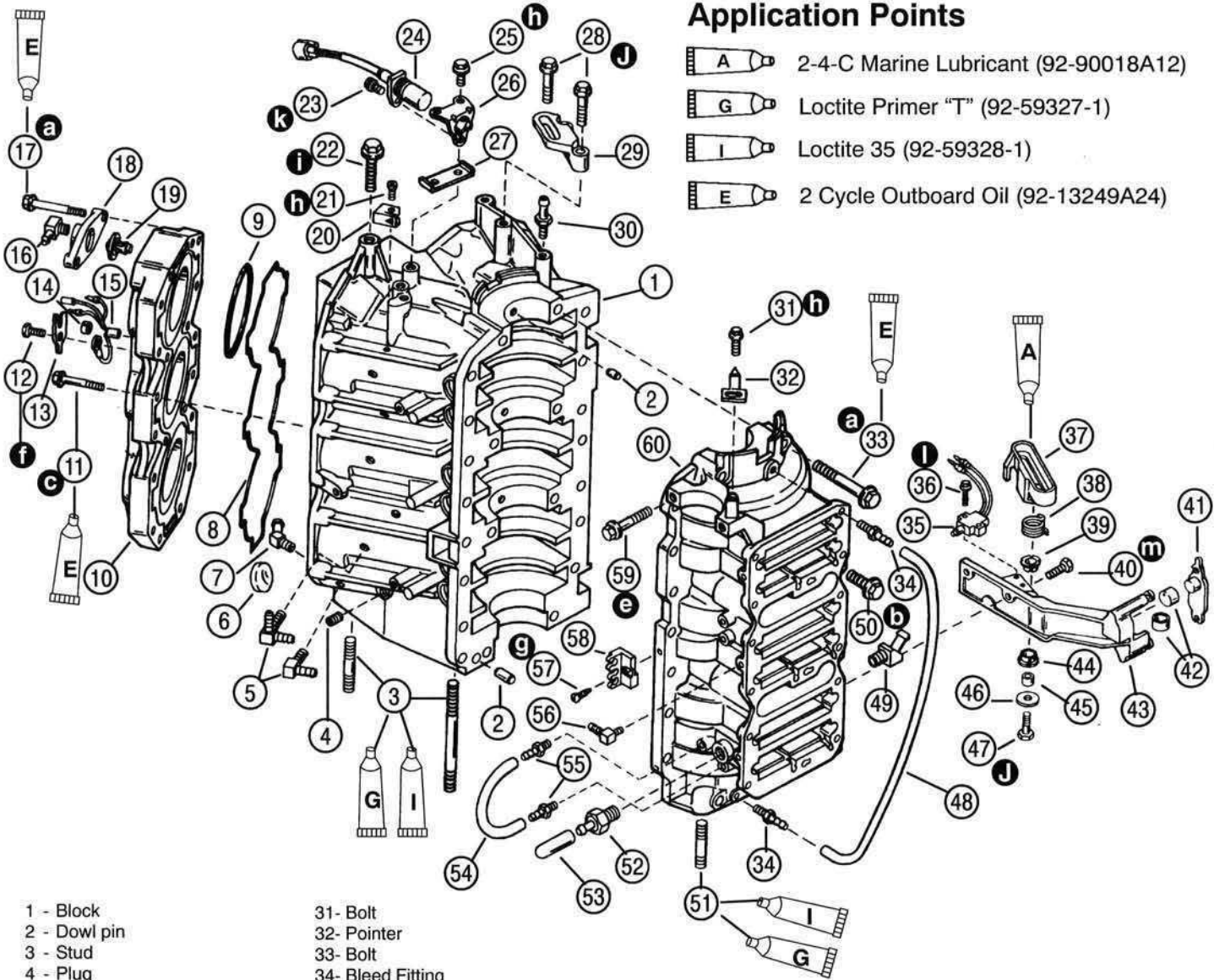


Powerhead Components

Quicksilver Lubrication/Sealant Application Points

-  **A** 2-4-C Marine Lubricant (92-90018A12)
-  **G** Loctite Primer "T" (92-59327-1)
-  **I** Loctite 35 (92-59328-1)
-  **E** 2 Cycle Outboard Oil (92-13249A24)



- | | |
|----------------------------|-----------------------------|
| 1 - Block | 31 - Bolt |
| 2 - Dowel pin | 32 - Pointer |
| 3 - Stud | 33 - Bolt |
| 4 - Plug | 34 - Bleed Fitting |
| 5 - Bleed Fitting | 35 - Shift Interrupt Switch |
| 6 - Welch Plug | 36 - Bolt |
| 7 - Elbow | 37 - Guide |
| 8 - Gasket (Rubber) | 38 - Spring |
| 9 - O-ring | 39 - Bushing |
| 10 - Cylinder Head | 40 - Bolt |
| 11 - Bolt | 41 - Retainer |
| 12 - Bolt | 42 - Cap |
| 13 - Retainer | 43 - Bracket |
| 14 - Spacer | 44 - Bushing |
| 15 - Temperature Sensor | 45 - Sleeve |
| 16 - 90° Elbow | 46 - Washer |
| 17 - Bolt | 47 - Bolt |
| 18 - Cover | 48 - Bleed Hose |
| 19 - Thermostat (143°) | 49 - Elbow |
| 20 - Bracket | 50 - Bolt |
| 21 - Bolt | 51 - Stud |
| 22 - Bolt | 52 - Check Valve |
| 23 - Bolt | 53 - Dust Cover |
| 24 - Crank Position Sensor | 54 - Bleed Hose |
| 25 - Bolt | 55 - Bleed Fitting |
| 26 - Bracket | 56 - Fitting |
| 27 - Bracket | 57 - Screw |
| 28 - Bolt | 58 - Retainer |
| 29 - Bracket | 59 - Bolt |
| 30 - Fitting | 60 - Crank Case Cover |

Torque Specifications

- a** 30 lb. ft. (40.7 N·m) and Rotate 90°
- b** 28 lb. ft. (37.9 N·m)
- c** 20 lb. ft. (27.1 N·m) and Rotate 90°
- e** 280 lb. in. (31.6 N·m)
- f** 200 lb. in. (22.6 N·m)
- g** 150 lb. in. (16.9 N·m)
- h** 100 lb. in. (11.3 N·m)
- i** 29 lb. ft. (39.3 Nm)
- j** 20 lb. ft. (27.1 N·m)
- k** 50 lb. in. (5.6 N·m)
- l** 10 lb. in. (1.1 N·m)
- m** 25 lb. ft. (33.9 N·m)