

Installation

1. If installing new rubber bushings, apply *3M Scotch Grip Rubber Adhesive 1300* or *OMC Scotch Grip Rubber Adhesive 1300* to outside of tips, and insert into inside of exhaust pipe.

6 2. Position valve with longest lip pointing down, and insert into pipe. Push pivot pin through bushings and valve until pin end is flush with outside of pipe.

Note If valve is not positioned properly (long lip down), it will restrict exhaust flow and fail to prevent water backing up into engine. Valve must also move freely and not bind. Boat performance would be adversely affected, and engine may suffer water damage.

3. Install intermediate pipe following procedure under **Exhaust Hose and Intermediate Pipe Replacement**.

Engine Coupler Replacement

Removal

1. Remove engine from boat.

2. Disconnect all wires, lines and connectors from bellhousing.

7 **8** 3. Remove seven screws securing bellhousing cover and slide cover off.

